1. SWITCH SW1 - 12 or 24 volt output selector switch.
   (Slide switch towards 12 when using a 12 volt brake or clutch.
   Slide switch towards 24 when using a 24 volt brake or clutch.)
2. SWITCH SW2 - to select the method of controlling the output current:
   Position (1) - Potentiometer, or
   Position (2) - The 0-10 volt D.C. input signal.
3. SWITCH SW3 - to select a remote Span Max. potentiometer (for
   tension adjustments when using the Follower Arm Potentiometer or
   Ultrasonic Sensor.)
4. SPAN MAX. potentiometer
5. SPAN MIN. potentiometer.

Unplug the top portion of the Input Connector to attach wires.

For most foreign installations: Omit the fuse on the 0 input when Line1 is grounded at the service entrance.
**INSTRUCTIONS - MANUAL (Potentiometer) CONTROL**

**ADJUSTMENTS - When Using Manual (Potentiometer) Control:**

- **% RATED CURRENT POTENTIOMETER** - The remotely mountable potentiometer controls the desired output current, and is adjustable from 0% to 100%. This is used to control output torque.
- **SPAN MAX.** - Sets the maximum output current. The 10 turn potentiometer is mounted on the circuit board. Use the miniature plastic screwdriver provided to make adjustments.
- **SPAN MIN.** - Sets the output current to zero when the % RATED CURRENT potentiometer is set to zero. The 10 turn potentiometer is mounted on the circuit board. Use the miniature plastic screwdriver provided to make adjustments.

**INITIAL SET UP - When Using Manual (Potentiometer) Control:**

1) Determine the 100% rated current of the brake (or clutch) from the data sheet, or calculate it from the formula:

\[
\text{100% rated current} = \frac{\text{rated voltage}}{\text{coil resistance, ohms}}
\]

The rated voltage is listed on the label of the brake or clutch.

2) For safety, disconnect the A.C. power.

3) Set SWITCH SW2 to position 1, so the output current is controlled by the % Rated Current Potentiometer.

4) Set SWITCH SW3 towards the edge of the circuit board to select the on-board Span Max. Potentiometer.

5) Temporarily connect a (customer supplied) ammeter in series with the brake (or clutch). (See wiring diagram.)

6) Connect A.C. power.

7) Set the % RATED CURRENT potentiometer to 100% (for maximum output current).

8) **SPAN MAX.** - Turn the SPAN MAX. potentiometer clockwise until your ammeter displays the current level corresponding to the 100% rated current of the brake (or clutch).

9) **SPAN MIN.** - Set the % RATED CURRENT potentiometer to 10%. Adjust the SPAN MIN. potentiometer until your ammeter shows the power supply output current is at 10% of rated current.

10) Recheck Steps 7 & 8.

11) Disconnect your (customer supplied) ammeter. Reconnect the brake (or clutch) to Output Connector.
INITIAL SET UP - When Using 0-10 Volt Control:

1) Determine the 100% rated current of the brake (or clutch) from the data sheet, or calculate it from the formula:

   \[
   \text{100\% rated current} = \frac{\text{rated voltage}}{\text{coil resistance, ohms}}
   \]

   The rated voltage is listed on the label of the brake (or clutch).

2) For safety, disconnect the A.C. power.

3) Set SWITCH SW2 to position 2 so the output current is controlled by the 0-10 volt D.C. input signal.
   Set SWITCH SW3 towards the edge of the circuit board to select the on-board Span Max. Potentiometer.

4) Set the SPAN MAX. potentiometer fully counter-clockwise (for minimum output current).

5) Temporarily connect a (customer supplied) ammeter in series with the brake (or clutch). (See wiring diagram.)

6) Connect A.C. power.

7) Set your 0-10 volt signal to 10 volts. (for maximum output current).

8) SPAN MAX. ADJ. - Turn the SPAN MAX. potentiometer clockwise until the output current equals the 100% rated current of the brake (or clutch).

9) SPAN MIN. - Set your 0-10 volt signal to 1 volt. Adjust the SPAN MIN. potentiometer until your ammeter indicates the power supply output current is 10% of rated current.

10) Recheck Steps 7 & 8.

11) Disconnect your (customer supplied) ammeter. Reconnect the brake (or clutch) to Output Connector.

ADJUSTMENTS - When Using 0-10 Volt Control:

0-10 VOLT INPUT SIGNAL - Output current is proportional to the user's 0-10 volt input signal. At 0 volts, output current is 0. At 10 volts, output current is maximum.

SPAN MAX. - This potentiometer sets the maximum output current level, when the 0-10 volt signal is 10 volts.

SPAN MIN. - This potentiometer sets the output current to zero when the 0-10 volt signal is zero volts.
Cycling Between 0 Amps & Any Current Level When Using Manual (Potentiometer) Control

DO NOT power up & power down the AC input repeatedly. Do not interrupt & connect the D.C. OUT wires repeatedly.

Correct method, when using MANUAL (Potentiometer) control:

Use a switch or relay to interrupt the yellow wire to the % Rated Current Potentiometer (the wire to the wiper).

When the wire is connected, output current is controlled by the % Rated Current Potentiometer. When the relay interrupts (disconnects) the wiper, power supply output current is zero.

Cycling Between 0 Amps & Any Current Level When Using 0 - 10 volt Control

DO NOT power up & power down the AC input repeatedly. Do not interrupt & connect the D.C. OUT wires repeatedly.

Correct method, when using 0 - 10 volt control:

If the signal voltage cannot be brought to 0, use a switch or relay to interrupt the 10 volt signal.

When the wire is connected, output current is controlled by the 0-10v signal.

When the relay interrupts (disconnects), power supply output current is zero.

Powering Multiple Brakes or Clutches

One power supply can power more than one clutch (or brake). Total output current, 12 volt model=1.25 amps. Total output current, 24 volt model= 0.80 amps.

Note: all clutches (or brakes) will have the same voltage applied, so output torque will be about the same.

For closely matched torque, an adjustable series resistor, of about 15% of the clutch (or brake) coil may be used to adjust for slight torque differences.

Connect 110 volts AC to 110 volt models, only.
Connect 220 volts AC or 230 AC to 220 volt models only. 220V Models: PS-12-2, PS-24-2, PS-12-M2, PS-24-M2